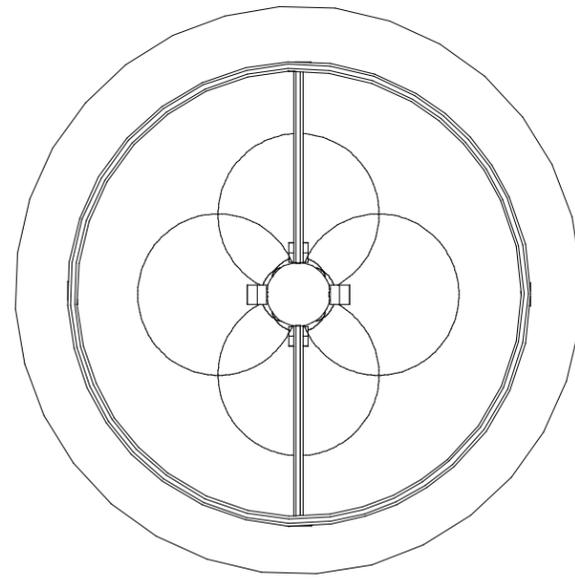
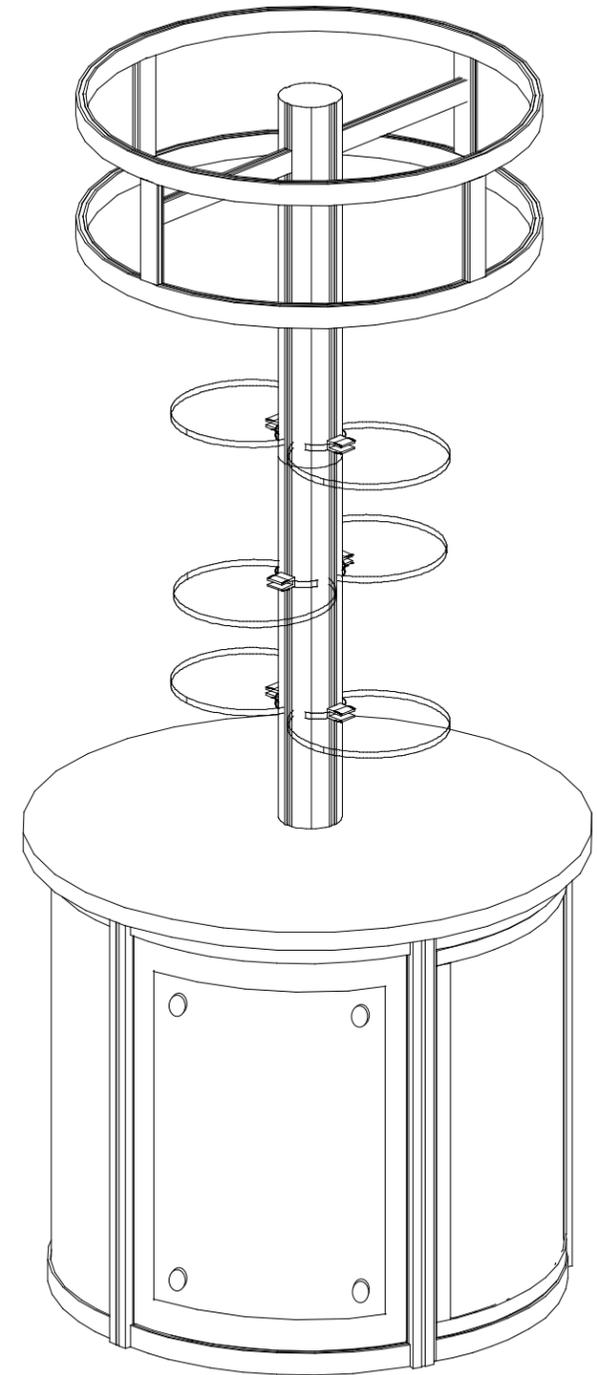


Front View

visionary[™]
DESIGNS



Plan View



Iso View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



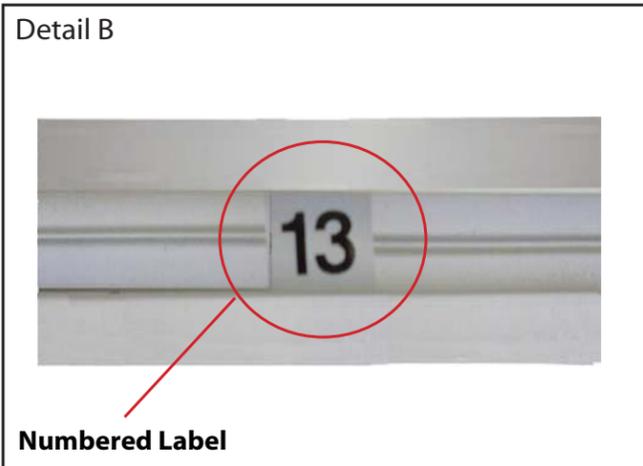
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

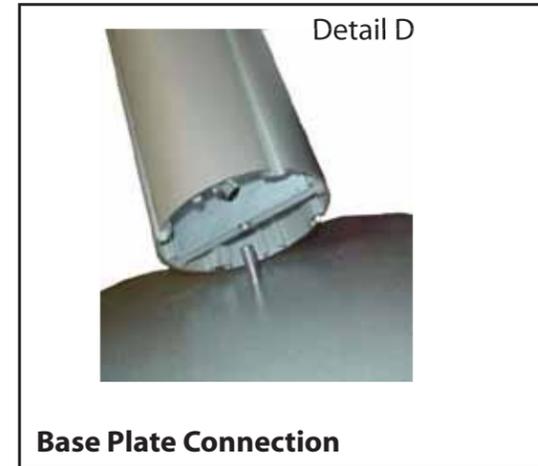
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

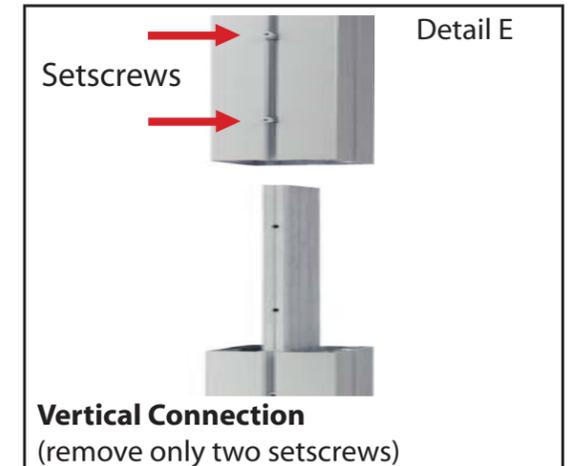
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

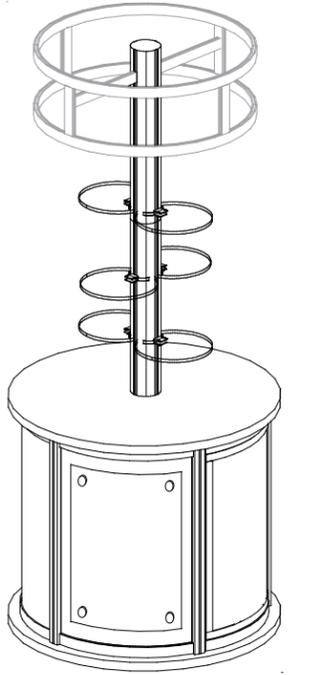
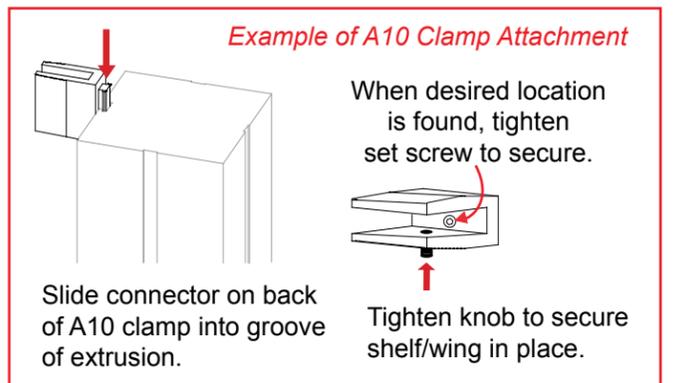
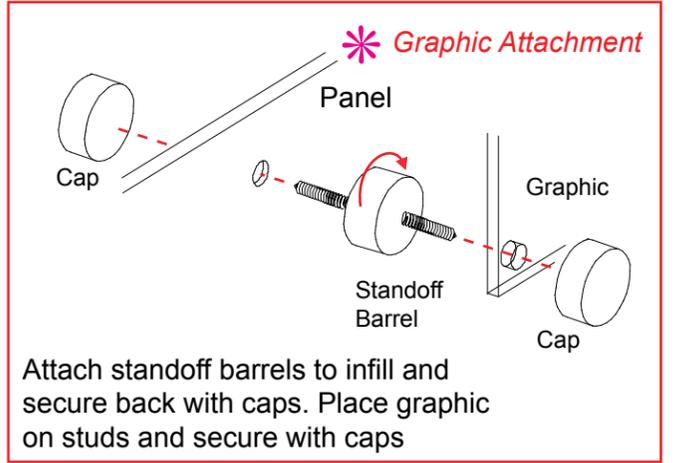
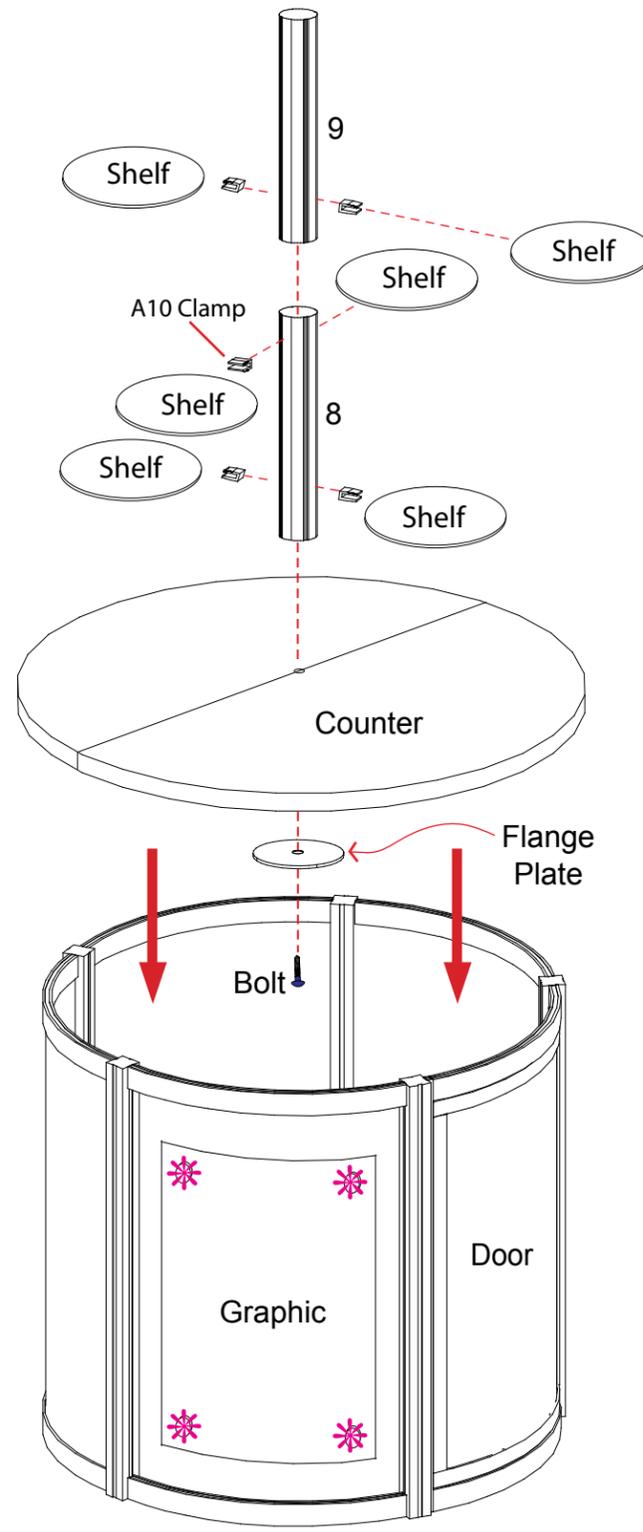
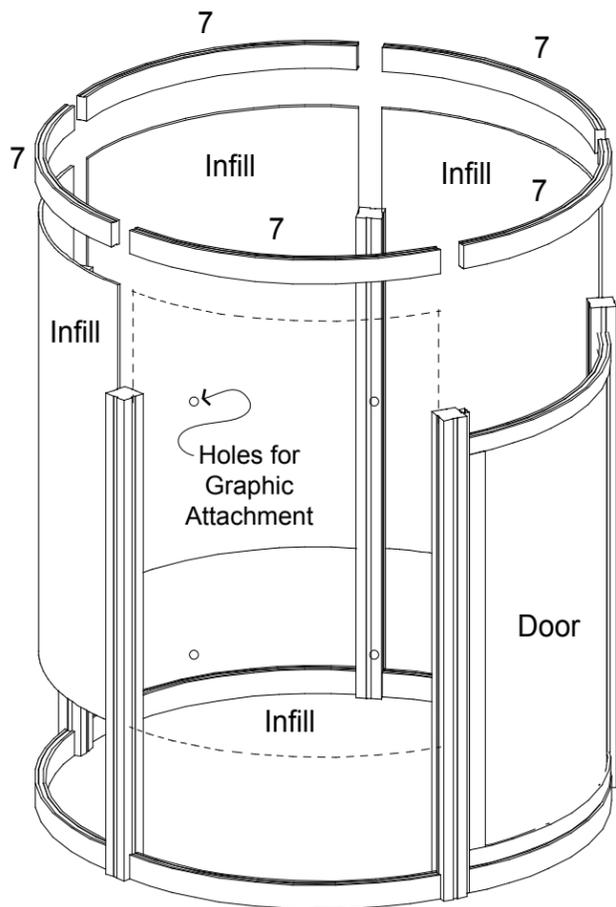
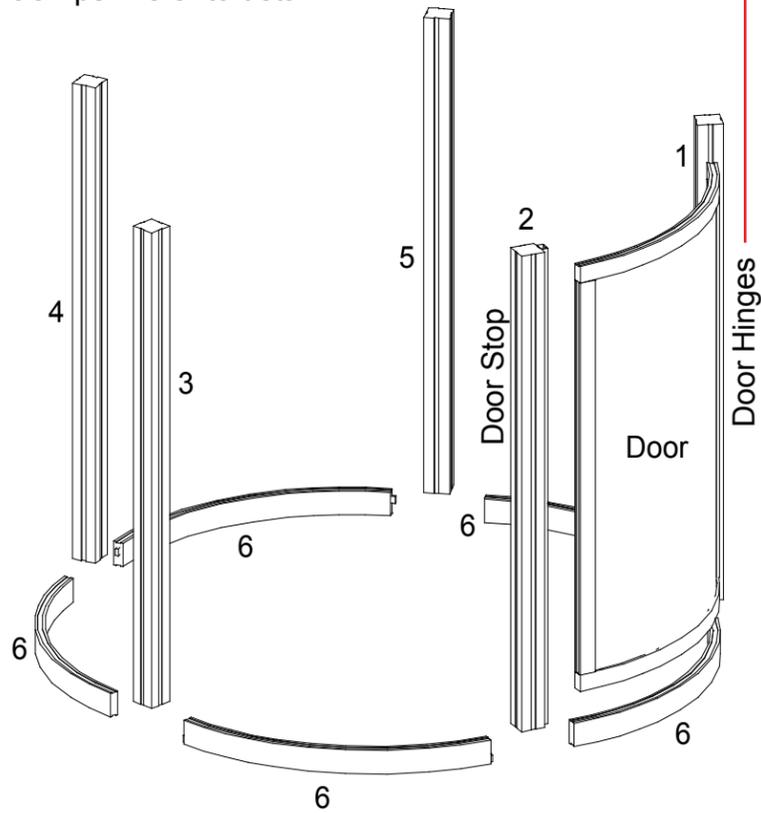
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Item	Qty.	Description
1	1	36" h Vertical Extrusion w/ Door Hinges
2	1	36" h Vertical Extrusion w/ Door Stops
3	1	36" h Vertical Extrusion
4	1	36" h Vertical Extrusion
5	1	36" h Vertical Extrusion
6	5	23.3822" w Curved Horizontal Extrusion
7	5	23.3822" w Curved Horizontal Extrusion

Steps:

- 1) Connect lower horizontal extrusions [6] between vertical extrusions [1, 2, 3, 4 and 5] where indicated.
- 2) Place infills and attach door where indicated.
- 3) Connect upper horizontal extrusions [7] between vertical extrusions [1, 2, 3, 4 and 5].
- 4) Attach graphics to infill where indicated using standoff barrals and caps as shown. Refer to detail.
- 5) Attach verticals [8 and 9] together and bolt it to atop counter. Place counter atop assembled base.
- 6) Attach shelves to verticals as shown using A10 clamps. Refer to detail.



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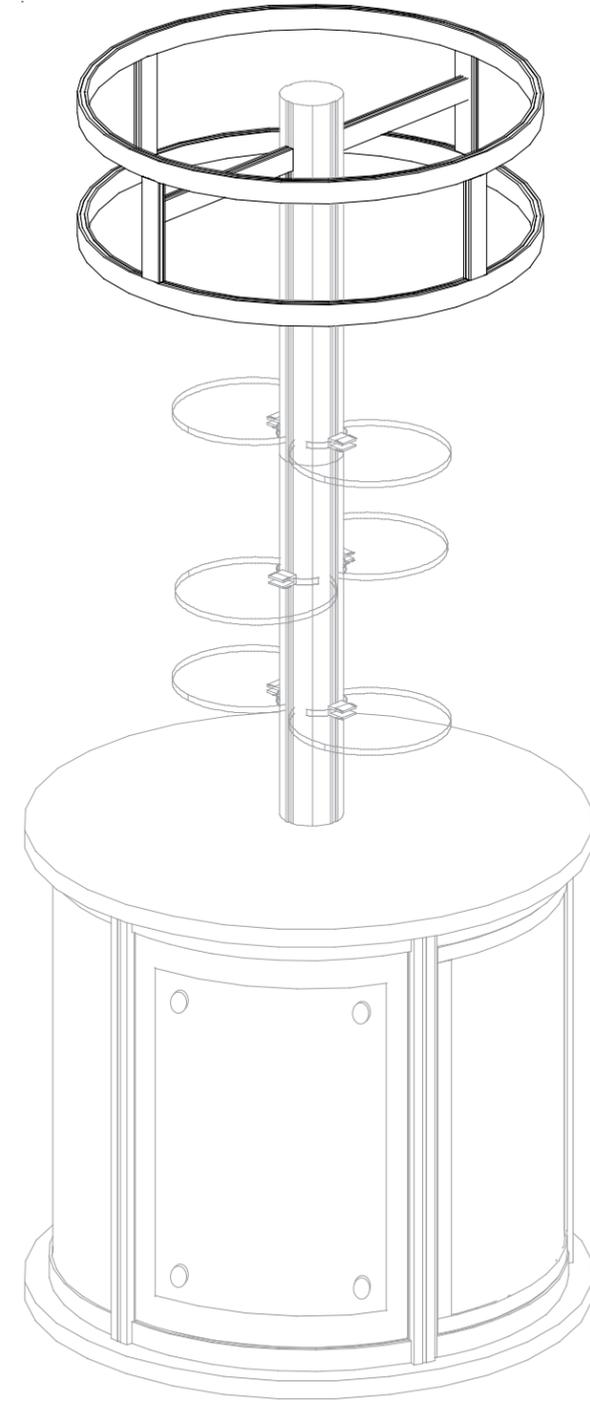
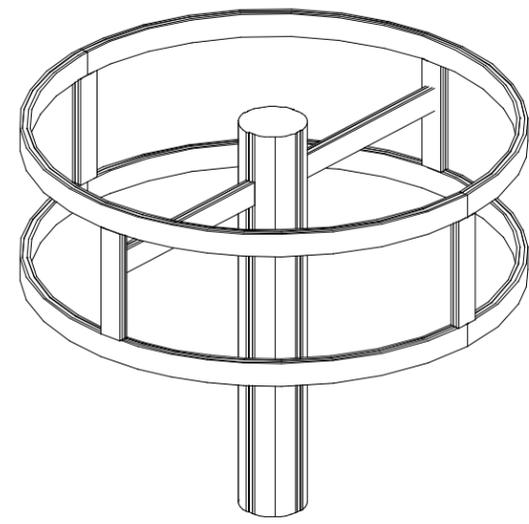
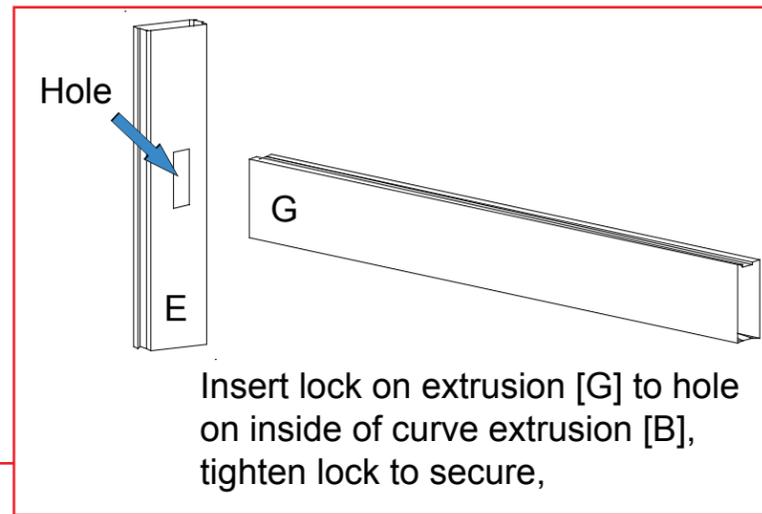
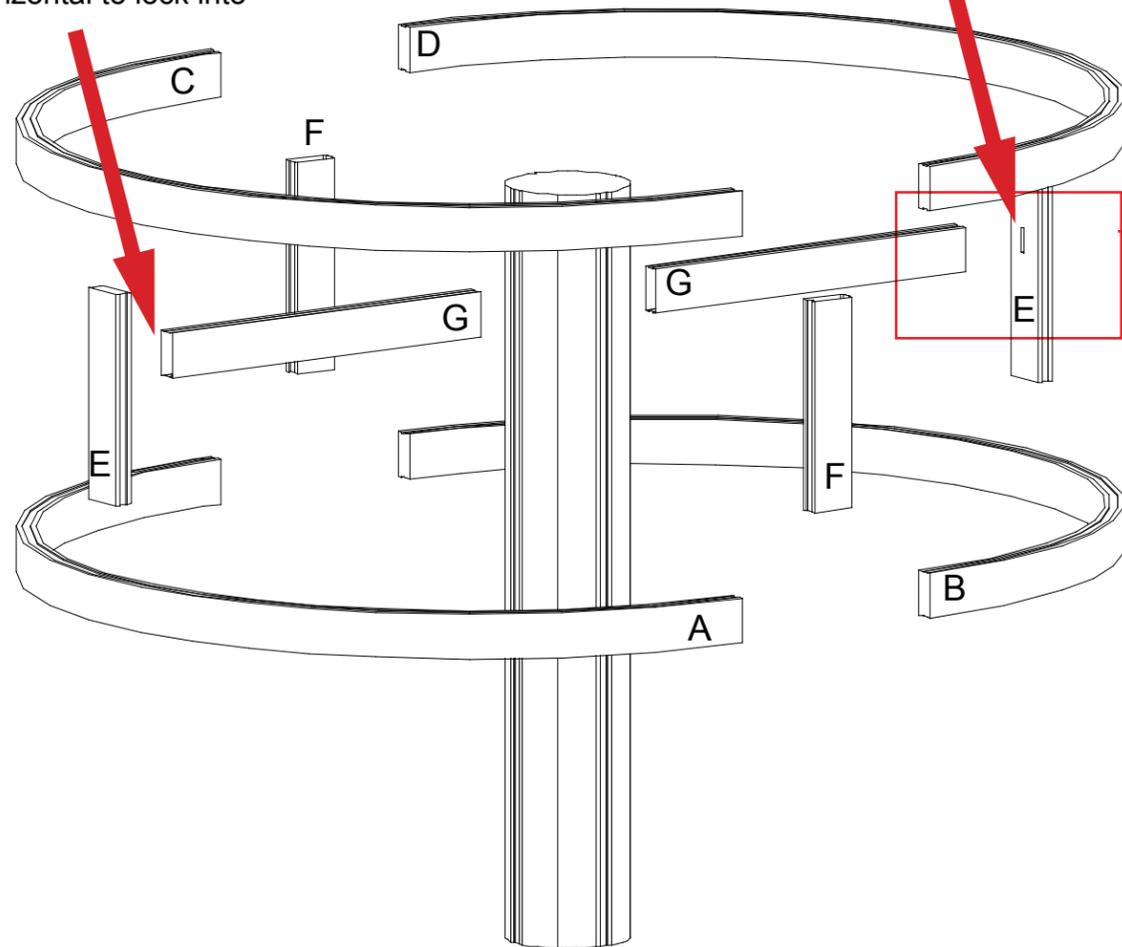
866.652.2100

Item	Qty.	Description
A	1	Lower Curve Extrusion
B	1	Lower Curve Extrusion
C	1	Upper Curve Extrusion
D	1	Upper Curve Extrusion
E	1	Vertical Extrusion with Pill Slot
F	1	Vertical Extrusion
G	2	Horizontal Extrusion

- Steps:
- 1) Connect curve extrusions together [A to B and C to D].
 - 2) Attach vertical extrusions [E and F] between assembled rings.
 - 3) Apply pillow case graphic to assembled ring.
 - 4) Attached horizontal extrusions [G] between vertical and assembled ring.

Note: Notch on graphic for horizontal to lock into

Note: Notch on graphic for horizontal to lock into



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